

**A compact, microfabricated conductivity detector -
setting a new benchmark for
ultrasensitive, low volume conductivity detection**

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Conductivity detection

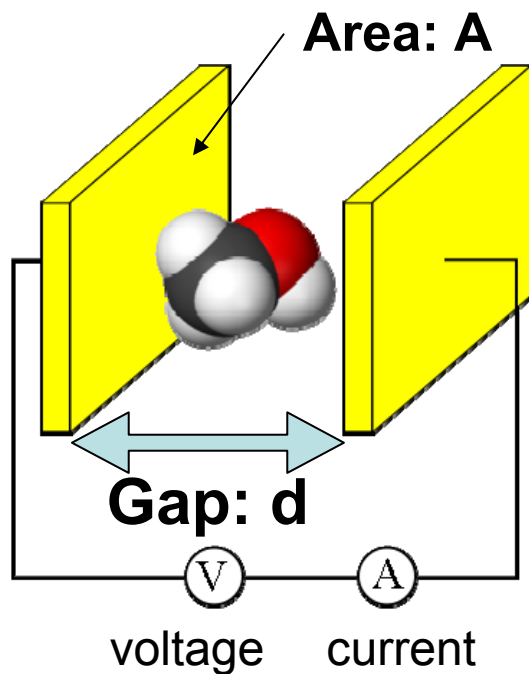
Applications:

- bench-top, portable, process
- characterize materials
- water quality (pharma application, drinking water, environmental monitoring)
- detectors for chromatography (IC, HPLC)

Typical portable/ bench-top conductivity detector:



Conductivity and dielectric constant detection



- In a typical electrical measurement, a voltage is applied between two electrodes, and corresponding current is measured.

- Conductive and capacitive currents per unit voltage are proportional to G and C , respectively:

- $G = \sigma A/d$ (current in phase with voltage)
- $C = \epsilon A/d$ (current out-of-phase with voltage),

where σ and ϵ are conductivity and dielectric constant of material between the two electrodes.

- Note that geometrical factor, A/d , works as amplification factor in measuring current (d/A is called “cell constant”)

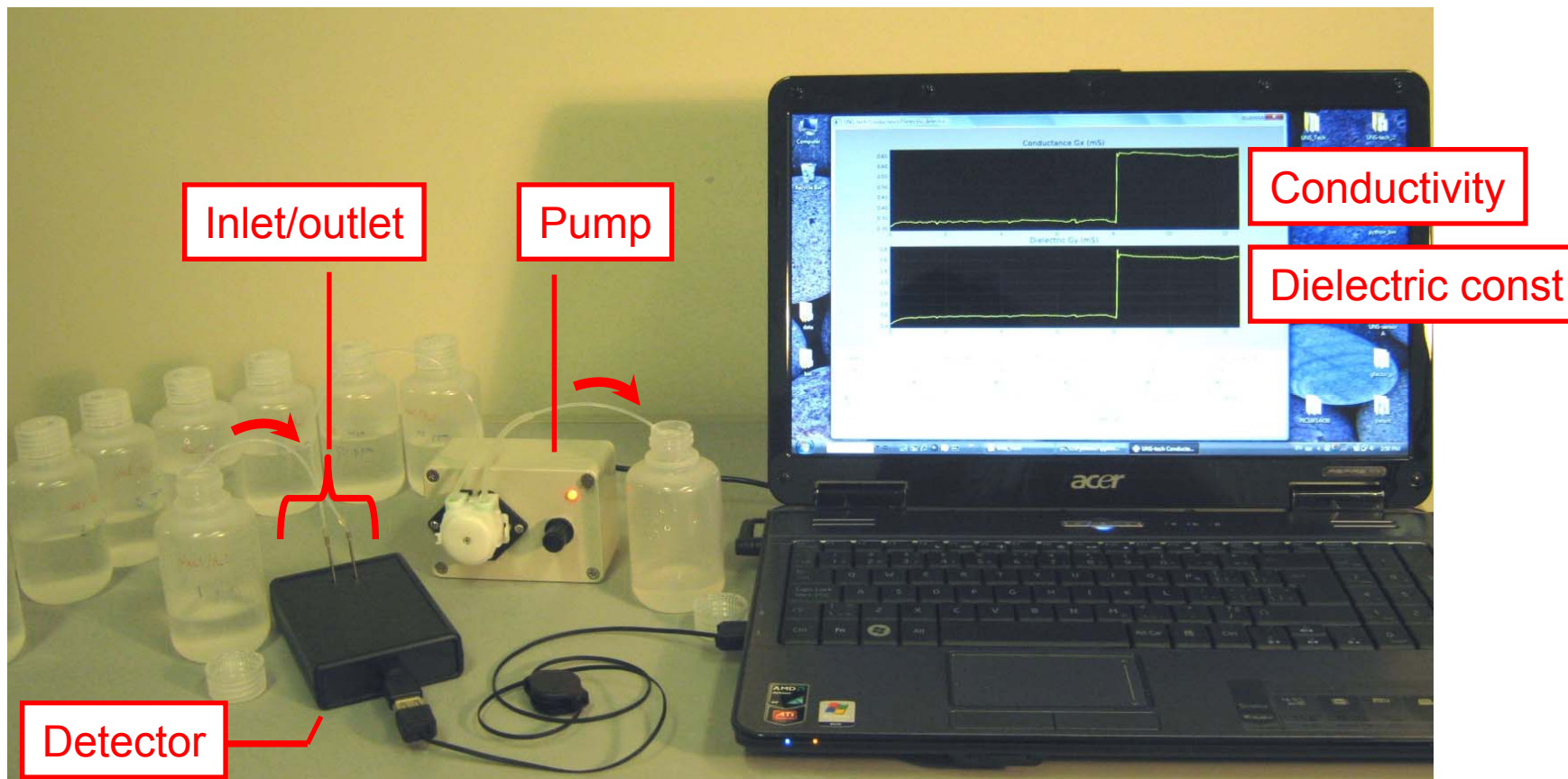
Resistor: $i = V/R = G \cdot V$

Capacitor: $q = C \cdot V$

$\Rightarrow i = dq/dt = C \cdot dV/dt$

- In a typical conductivity detector, only σ is measured by measuring currents. Typically, A/d is too small in insulating solutions to enable measurements of ϵ .

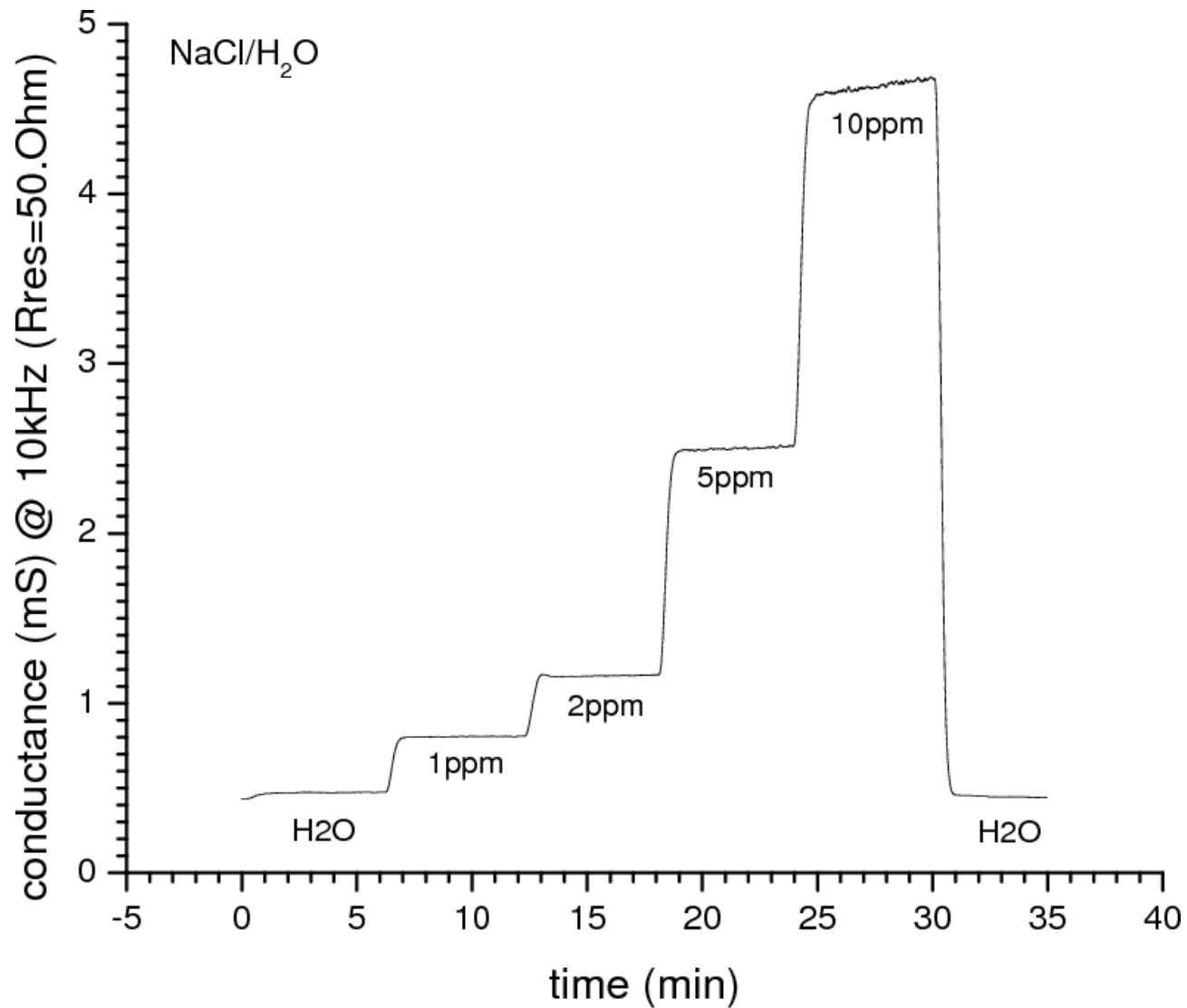
Our novel microfabricated conductance detectors: leveraging microchip technology

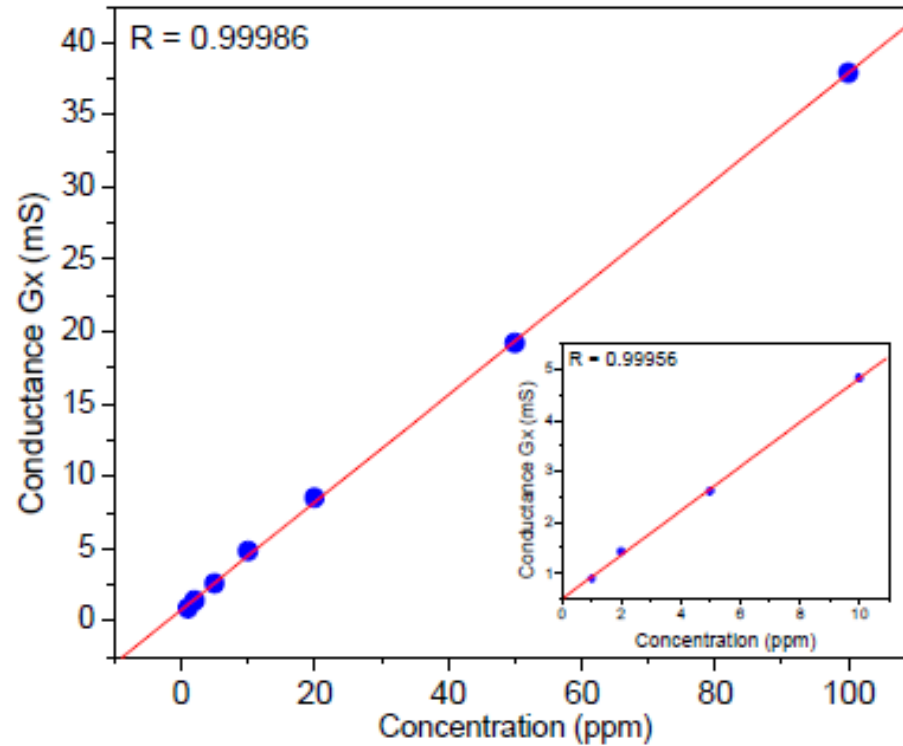


Characteristics:

- Detector volume: ~ 5 μ L (~typical chromatography injection volume)
- Cell constant $2 \times 10^{-4} \text{ cm}^{-1}$
- dual channel: conductivity as well as now (simultaneously) dielectric constant
- Compact & portable

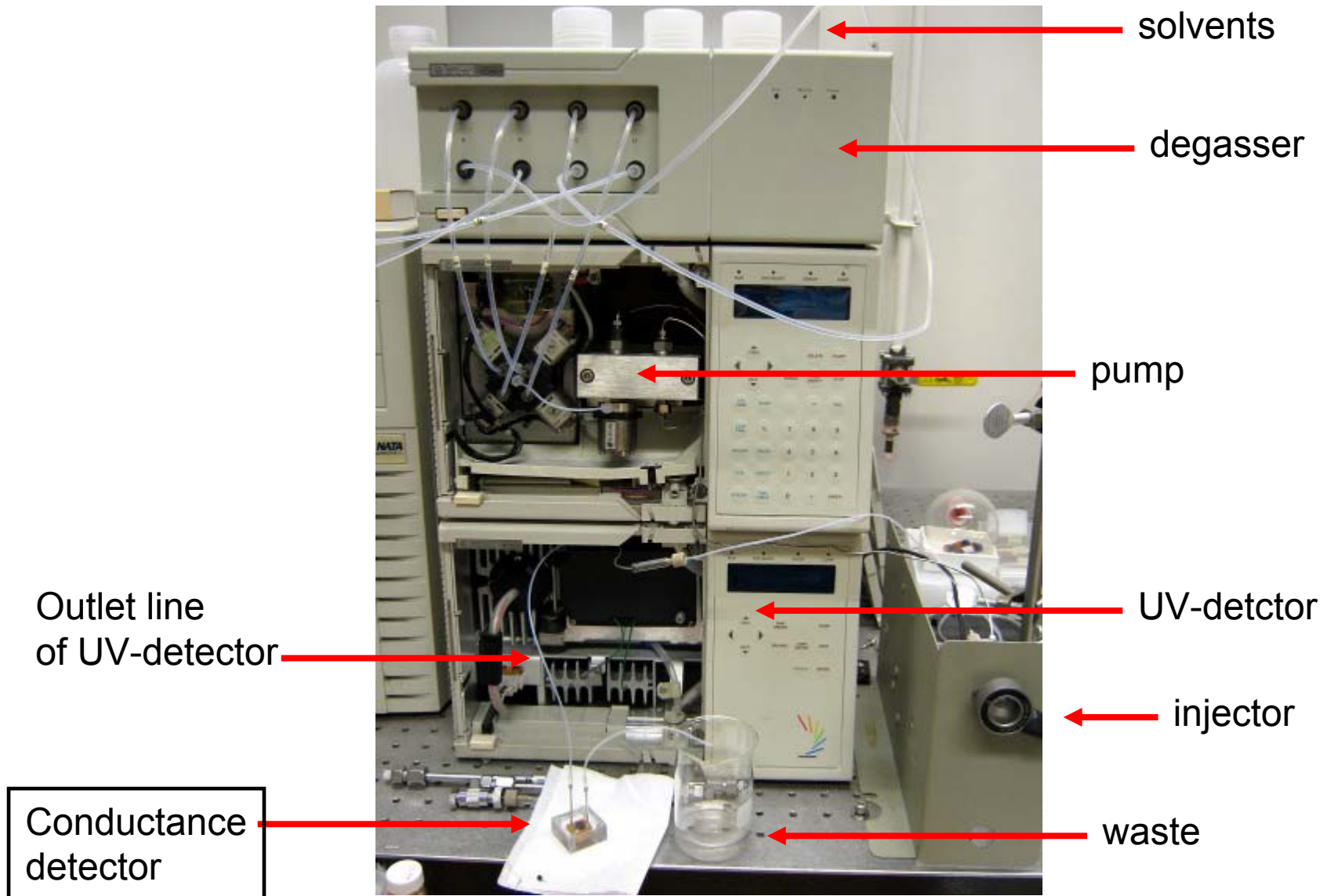
Case study 1: Stand-alone conductivity detector



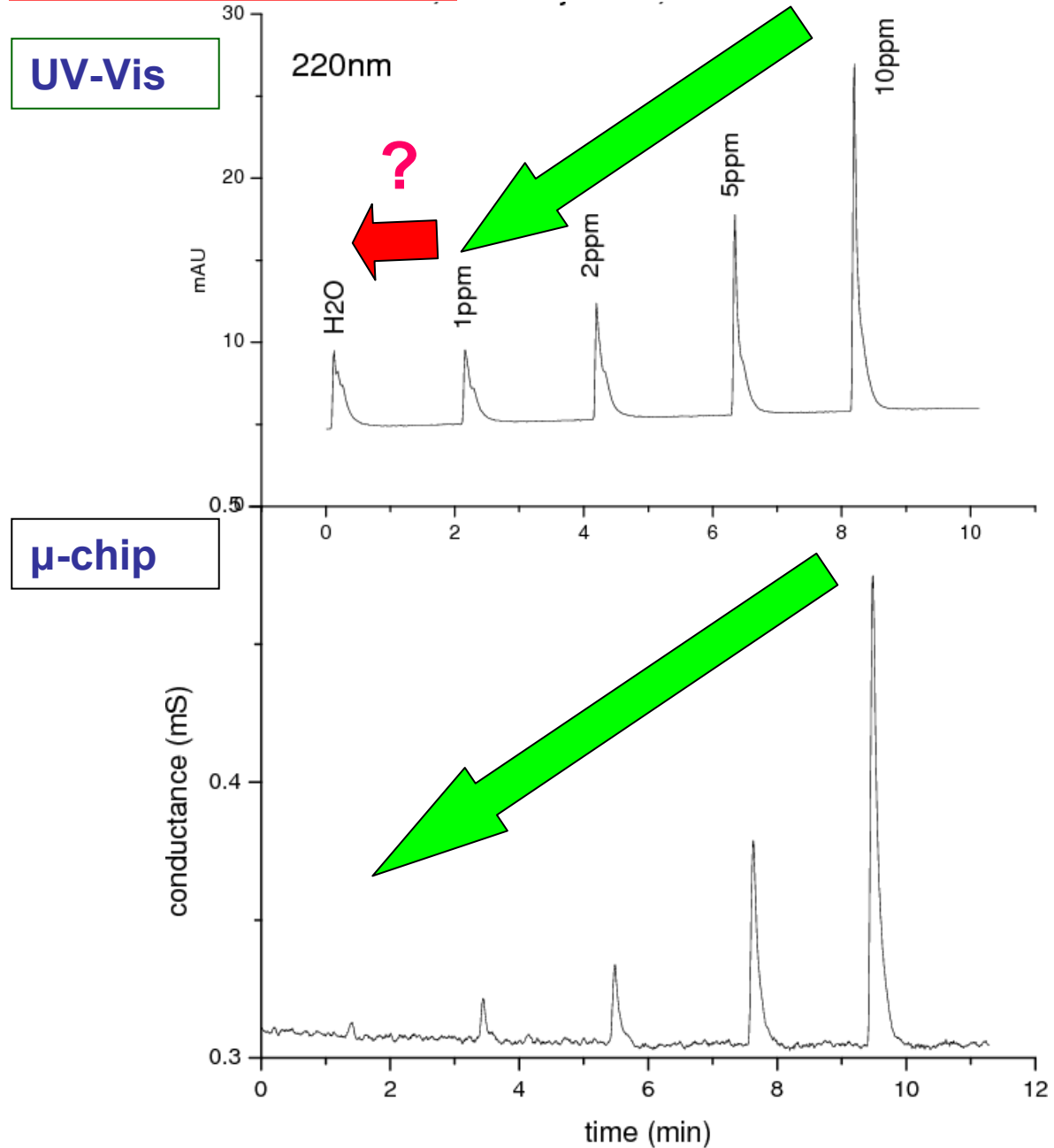


Microchip Limit of detection (3 x noise) ~ 1 ppb using
5 uL detection volume without pre-concentration

Case study 2: Head-to-head comparison between UV-Vis and μ -chip: HPLC w/ μ -chip in waste line



Case study 2: Injecting solutions of ASA in water into a chromatograph (HPLC) w/ μ -chip in waste line

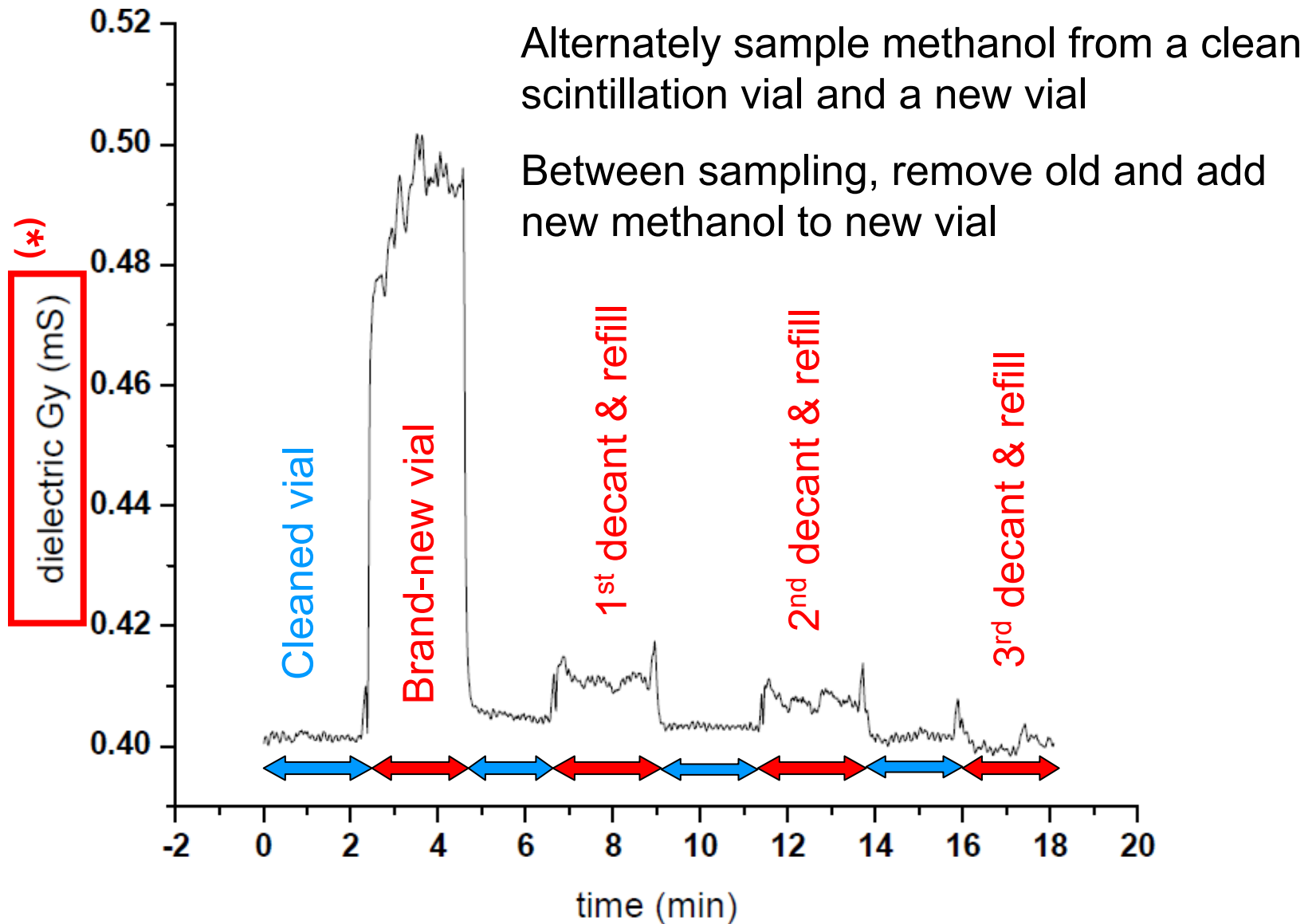


1 ppm = 1 mg / L

Notes re ASA in water:

- ASA has phenyl ring and carboxylic acid
- UV-Vis favoured (phenyl strong chromophore) and conductivity handicapped (carboxylic weak acid)
- **Nevertheless, unlike UV-Vis, e-chip can detect less than 1 ppm (1 mg/L) ASA in water**

Case study 3: Utility of dielectric constant measurement



(*) First contamination peak can be seen in conductivity Gx signal, too, but 2nd and 3rd peaks are difficult to see in Gx

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Summary:

Microchip conductance detectors:

- applicable to bench-top, portable and (likely) process settings; chromatography (HPLC, IC)
- enable at least 10-100-fold lower cell constants (translates into increased sensitivity)
- conductivity and now dielectric measurements possible, simultaneously
- cost effective

THANK
YOU